

## Recipe Suggestion Palsgaard® 3245

## **Table margarine**



**Product:** 80% Spreadable Margarine – trans free

Recipe:

	%
Palsgaard® 3245	0.35
Palm oil	15,00
Interesterified fat	30,00
Liquid rape seed oil	34.65
Skim milk powder	0.50
Salt	0.20
Water	19.30
Flavour )	as
Colour )	desired
	100.00

Procedure:

- \* Melt the oil/fat blend and adjust its temperature to approx. 45°C
- \* Dissolve Palsgaard® 3245 in 5 parts of oil/fat at approx. 65ºC.
- \* Transfer the emulsifier/oil solution into the oil/fat mix.
- \* Dissolve the skim milk powder in 10 parts of water and transfer into the water phase.
- Pasteurize the water phase.
- Adjust the pH-value of the water phase to approx. 5.5 by means of lactic or citric acid.
- \* Emulsification temperature: approx. 45°C.